

SD Optical Level Switch


## INTRODUCTION

## WORKING PRINCIPLE

The optical liquid level switch uses the principle of total reflection in a prism. Reflection or penetration, is the basis of the level alarm output. When the sensor is surrounded by air, the angle of incidence is greater than the critical angle and thus total reflection occurs.
Totally reflected light will be transmitted to the receiver. Conversely, when the sensor is surrounded by liquid, due to the refractive index of the liquid and the sensor tip material, almost all light will penetrate the front of the sensor. Using this principle, the optical liquid level switch design is based on light. The receiver can detect and determine a light reflected or penetrated state, and determines the circuit output.


In the air


In the liquid

## FEATURES

- Simple, compact, and robust
- No moving parts
- Built-in, solid-state electronics
- Easily removed, cleaned, and reinstalled
- LED switch indication


## APPLICATIONS

- Pharmaceutical systems
- Air conditioning systems
- Industrial compressors
- Food and beverage systems
- Hydraulic reservoirs
- Machine tools
- Liquid holding tanks
- Processing and packaging equipment
- Heavy duty automotive
- Sumps


## SD20 SPECIFICATION

| Housing material | PC / PES |  |
| :---: | :---: | :---: |
| Tip material | PC / PES |  |
| Supply voltage | $10 \sim 28 \mathrm{Vdc}$ |  |
| Load current | $\leq 100 \mathrm{~mA}$ |  |
| Current consumption | $<15 \mathrm{~mA}$ |  |
| Output mode | NPN / PNP |  |
| Output function | NO / NC |  |
| Electrical protection | reverse polarity protection, short circuit protection |  |
| Ambient temp. | $-10 \sim 80^{\circ} \mathrm{C}$ |  |
| Operation temp. | $-10 \sim 125^{\circ} \mathrm{C}$ |  |
| Process pressure | $<10 \mathrm{~kg} / \mathrm{cm}^{2}$ |  |
| IP rating | IP 67 |  |
| Indicator light | Red LED |  |
| Cable specifications | PVC, 24 AWG, L=2 m, 3C <br> (blue, green, black, and brown) |  |
| Installation torque | $50 \mathrm{kgf}-\mathrm{cm}$ |  |
| Thread options | PT / PF / NPT |  |
| Connection size | M12x1.0 | 3/8" |
| UL File Number | SA44153 |  |
| Dimension (Unit:mm) |  |  |

※PES(polyethersulfone) is similar PSU(polysulfone), but its heat resistance, strength, and stiffness is better.

## SD20 SPECIFICATION

| Housing material | SUS | SUS316 |
| :---: | :---: | :---: |
| Tip material | PES |  |
| Supply voltage | 10~28 Vdc |  |
| Load current | $\leq 100 \mathrm{~mA}$ |  |
| Current consumption | $<15 \mathrm{~mA}$ |  |
| Output mode | NPN / P NP |  |
| Output function | NO / NC |  |
| Electrical protection | reverse polarity protection, short circuit protection |  |
| Ambient temp. | $-10 \sim 80{ }^{\circ} \mathrm{C}$ |  |
| Operation temp. | $-10 \sim 125^{\circ} \mathrm{C}$ |  |
| Process pressure | $<40 \mathrm{~kg} / \mathrm{cm}^{2}$ |  |
| IP rating | IP 67 |  |
| Indicator light | Red LED | N/A |
| Cable specifications | PVC, 24 AWG, L=2 m, 3C (blue, green, black, and brown) | N/A |
| Installation torque | $100 \mathrm{kgf-cm}$ |  |
| Thread options | PT /PF / NPT | PF |
| Connection size | 3/8" | 1/2" |
| UL File Number | SA44153 |  |
| Dimension (Unit:mm) |  |  |

## SD20 SERIES

## FEATURE

- NPN, PNP open collector output to energize relay or PLC
- Housing material of PC, PES, SUS304, SUS316 for applicable in water, oil, liquid solution, liquor, alcohol, organic solvent...etc.
- PC, PES for acidity and alkaline
- Over-current and reverse polarity protected
- LED status indication


## WIRING

## - Lead wire

NPN output


PNP output


- M12x1 connection



## ORDER INFORMATION



A: M12x1 (SD204BR $\square \square$-A only, not include M12x1 cable)
※If you need M 12 x 1 cable, please select the cables in the appendix.(P.12)

## SD21 SPECIFICATION



## SD21 SERIES

## FEATURES

- NPN / PNP output selection can be connected to the relay or PLC.
- This product provides both NO and NC output for selection.
- Products made of glass and SUS 304/316, diesel fuel, waste water, aqueous solution, alcoholic solution.
- Includes power polarity and over current protection.
- LED indicates contact status.
- There are general cloudy and turbidity for option.
- You can measure turbid solutions.
- Also output a delayed-type output can be selected.


## WIRING

| Type | High position delay |  | Low position delay |  | Standard type |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Position |  |  |  |  |  |  |
| LED |  | $-O_{1}^{1}-$ | $-O_{1}^{1}$ | $0$ | $0$ | $-O_{1}^{1}-$ |
| Green wire | -0- | - 0 | - 10 | - 0 | - 0 | -0- |
| Black wire | - 0 | -0- | -0- | - 0 | $\cdots$ | - 0 |


| Oupput function | Wire color | Wiring |  |
| :---: | :---: | :---: | :---: |
| NO | Green |  | Green $-8$ |
| NC | Black |  | Black |

## ORDER INFORMATION

## SD 21

Body material
5: SUS304 + glass
7: SUS316 + glass

## Connection thread

AQ: 3/8"PT BQ: 1/2"PT
AR: 3/8"PF BR: 1/2"PF
AU: 3/8"NPT BU: 1/2"NPT
Output type
N: NPN
P: PNP
Output
2: Standard type
3: Turbid type
4: Standard type, high position delay 5 s
5: Standard type, low position delay 5 s
6: Turbid type, high position delay 5 s
7: Turbid type, low position delay 5 s

## Signal connection

A: M12*1 (not include M12 cable)
C: Cable(2m)
※If you need $\mathrm{M} 12 \times 1$ cable, please select the cables in the appendix.(P.12)

## SD22 SPECIFICATION

| Model | Typical | Motor power detection |
| :---: | :---: | :---: |
| Tip material | Glass |  |
|  | Zinc-plated steel / SUS304 / SUS316 |  |
| Body material | PA66 glass fiber reinforced |  |
|  | AC 50/60 Hz $115 \mathrm{~V} \pm 20 \%$ |  |
|  | AC 50/60 Hz $230 \mathrm{~V} \pm 20 \%$ |  |
| Relay specifications | AC $240 \mathrm{~V}, 2.5 \mathrm{~A}, \mathrm{C} 300$ |  |
| Switch life time | $10^{5}$ switching cycles |  |
| Ambient temp. | $-40 \sim 85^{\circ} \mathrm{C}$ |  |
| Operating temp. | $-40 \sim 100^{\circ} \mathrm{C}$ or $120^{\circ} \mathrm{C}(<1 \mathrm{~h})$ |  |
| Delay time (customization) | -Relay ON after applying the supply voltage ( $3 \mathrm{~s} \pm 1 \mathrm{~s}$ ) <br> -Relay OFF after level continue missing ( $5 \mathrm{~s} \pm 1 \mathrm{~s}$ ) | ```-Relay ON after applying the supply voltage ( \(3 \mathrm{~s} \pm 1 \mathrm{~s}\) ) -Level monitoring after relay ON (30s \(\pm 1 \mathrm{~s}\) ) -Relay OFF after level continue missing ( \(5 \mathrm{~s} \pm 1 \mathrm{~s}\) )``` |
| Self-test function | Yes |  |
| process pressure | 65 bar |  |
| Anti-ambient light interference | < 500 lux |  |
| IP rating | IP 65 |  |
| Cable specifications | PVC, 18 AWG, L=1m, 5C color coded | PVC, 18 AWG, L=1m, 6C color coded |
| Installation torque | 75 Nm |  |
| Connecting screw | 1/2" (PT, PF, NPT) / M20X1.5 mm |  |
| Tip part weight | around 51 g |  |
| Body part weight | around 167 g |  |
| UL File Number | SA44153 |  |
| Dimension (Unit:mm) |  |  |

## SD22 SERIES

## APPLICATION

- SD22 uses optical technology to achieve level monitoring and is durable to shocks in the environment.
- Uniquely different design (2 separate parts) compared to the traditional optical switch model.
- SD 22's switch body can be removed while the tip remains installed on tank. No tank drainage or leakage required when removing switch.
- Intelligent process control for not only do liquid level detection,but also with other sensors connected in series so that the full system has protection.
- According to customer demand, adjustable delay time length.
- Self-test function.
- The device is able to detect whether sensor body and tip are installed incorrectly.
- The LED indicator is readily apparent users to see.
- Quick coupling provide faster installation and reliable fix.

|  | Color | Status | LED lights |
| :---: | :---: | :---: | :---: |
| Power | Green | Supply in | ON |
| Status | Red | High level <br> Low level | OFF |
|  |  | Error | ON |

## WORKING FLOW

## - SDB-B0 $\square$ T $\square$ (5 wire,typical)

1. Three seconds after the power is turned on, the relay is on.
2. Liquid level detection, level required sustained low 5 seconds, the relay OFF andstatus light turns on.
3. Liquid level detection, level requires continuous contact for five seconds, the relay turns on, the status light turns off.

- SDB-B0 $\square \mathrm{M} \square$ (6 wire, motor power detection)

1. Three seconds after the power is turned on, the relay turns ON.
2. Detects the motor power supply is normal after a delay of 30 seconds to enter the liquid level detection state.
3. Liquid level detection, level required sustained low for 5 seconds, the relay turns off and ststus light is turned on lit, enters the Locked state.
4. Need to restart the power to cancel the alarm state and re-start the process.

## WIRING DIAGRAM

$\bullet$ SDB-B0 $\square$ T $\square$ (5 wire, typical)


- SDB-B0 $\square \mathrm{M} \square$ (6 wire, motor power detection)



## SD22 ORDER INFORMATION



## Complete Sensor

Connector of tip and body
0 : Screw joint
1 : Quick coupling
Function
T : Typical (5 wire)
M : Motor power detection (6 wire)
Supply voltage
2: AC $50 / 60 \mathrm{~Hz} 115 \mathrm{~V} \pm 20 \%$
4: AC $50 / 60 \mathrm{~Hz} 230 \mathrm{~V} \pm 20 \%$
Thread connection
BQ: 1/2" PT
BR: 1/2" PF
BU: 1/2" NPT
M2: M20X1.5
Tip material
0: SUS 304
6: SUS 316
Z: Zinc-plated steel

Connector of tip and body


0 : Screw joint (F)
1 : Quick coupling (F)
Function
T : Typical (5 wire)
M : Motor power detection (6 wire)
Supply voltage
2: AC $50 / 60 \mathrm{~Hz} 115 \mathrm{~V} \pm 20 \%$
4: AC $50 / 60 \mathrm{~Hz} 230 \mathrm{~V} \pm 20 \%$

Tip Part
Connector of tip and body
0 : Screw joint
1 : Quick coupling
Thread connection

BQ: 1/2" PT BR: 1/2" PF
BU: 1/2" NPT M2: M20X1.5

Tip material
0: SUS 304
6: SUS 316
Z: Zinc-plated steel

## CAUTION

- Cable wiring to be done in accordance with the operating manual connection.
- SD22s parts and body part manually tightened (torque about $10 \mathrm{Kgf-cm}$ ).
- During installation note that the cable outlet direction is downward.
- This product is not for solids in solution, solids containing adhesion of suspended or viscous liquids.
- Do not scratch the tip of sensor.
- SD21 turbid type and SD22 can measure 4000NTU standard turbidity solution.
- This product can not be used in the environment with an infrared light source.
- We recommend the following installation below. The horizontal plane parallel to the $0^{\circ} \sim 45^{\circ}$ for optimal installation angle.

- This product can not be installed in the liquid at the flow entry point.
- Don't have any reflective surface or other interference at the front cone radius 30 mm , as shown.
- The tip of optical level switches front of the sensor and the tank wall must be at least distance 30 mm , as shown.

- Install the threaded sleeve photoelectric switch, the tip of switch must break the casing.



## APPLICATIONS

## Sea water cooling system



Double-wall pipe and double-wall tank leakage detection


## APPENDIX

M12 Cable list

| Item | Part number | Connector type | Length | Temperature | IP rating | SD20 | SD21 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 26-0522-5M | Right Angle | 5 m | $-25 \sim+100^{\circ} \mathrm{C}$ | $\begin{aligned} & \text { IP } 67 \\ & \text { IP } 68 \\ & \text { IP } 69 \mathrm{~K} \end{aligned}$ | V |  |
| 2 | 26-0520-05M | Right Angle | 5 m | $-25 \sim+85^{\circ} \mathrm{C}$ | IP 68 | V |  |
| 3 | 26-0521 | Straight | 5 m | $-25 \sim+85^{\circ} \mathrm{C}$ | IP 68 | V |  |
| 4 | 26-0523-5M | Right Angle | 5 m | $-25 \sim+90^{\circ} \mathrm{C}$ | IP 67 | V | V |
| 5 | 26-0524-5M | Straight | 5 m | $-25 \sim+90^{\circ} \mathrm{C}$ | IP 67 | V | V |
| 6 | 26-0514-2M | Right Angle | 2 m | $-25 \sim+80^{\circ} \mathrm{C}$ | IP 67 | V | V |
| 7 | 26-0504-2M | Straight | 2 m | $-25 \sim+80^{\circ} \mathrm{C}$ | IP 67 | V | V |
| 8 | 26-0504-5M | Straight | 5 m | $-25 \sim+80^{\circ} \mathrm{C}$ | IP 67 | V | V |
| 9 | 26-0504-10M | Straight | 10 m | $-25 \sim+80^{\circ} \mathrm{C}$ | IP 67 | V | V |

## Global Network



